



Kammavari Sangham (R)-1952

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**K.S. INSTITUTE OF TECHNOLOGY**

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KANAKPURA ROAD, BENGALURU - 560 109

A P J ABDUL KALAM

"Tell me and I'll forget;  
Show me and I may  
remember; Involve me  
and I'll understand"

GRAHAM BELL

MARIE CURIE

SRINIVASA  
RAMANUJAN

J R D TATA

THOMAS ALVA EDISON

DENNIS RITCHIE

## PRACTICAL RECORD

NAME : Nikhil bhadwaj.v  
SEM/ BRANCH : V<sup>th</sup> Sem 'A' Mechanical  
SUBJECT & CODE : Energy conversion lab  
USN : 

1	K	S	1	8	M	E	0	4	0
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# **K.S. INSTITUTE OF TECHNOLOGY**

## **VISION**

"To impart quality technical education with ethical values, employable skills and research to achieve excellence"

## **MISSION**

- \* To attract and retain highly qualified, experienced & committed faculty.
- \* To create relevant infrastructure
- \* Network with industry & premier institutions to encourage emergence of new ideas by providing research & development facilities to strive for academic excellence
- \* To inculcate the professional & ethical values among young students with employable skills & knowledge acquired to transform the society



**KSIT**

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Laboratory Certificate

This is to certify that Mr./Ms. NIKHIL BHARADWAJ.V.  
has satisfactorily completed the course of experiments in  
ENERGY CONVERSION laboratory, Code 18MEL58  
prescribed by Visvesvaraya Technological University, Belgaum for  
the V<sup>th</sup> Semester B.E. MECHANICAL Branch  
in this College during the academic year 20.20. - 20.21. . .

Name of the Candidate : NIKHIL BHARADWAJ.V.

USN : 1KS18ME040 Subject (with code) 18MEL58

Internal assessment marks awarded :

30	09	39
30	10	40

Practical conductor  
Signature of Staff Incharge

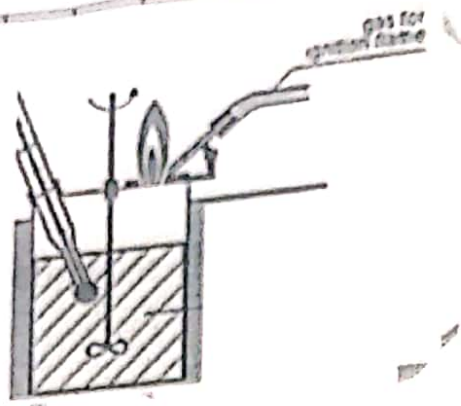
Date: 18/11/2021

[Signature]  
Signature of Head of  
Department

Head of the Department  
Dept. of Mechanical Engg.  
K.S. Institute of Technology  
Bengaluru - 560 109.

## CONTENTS AND EVALUATION

Sl.No.	Date of Conducting Experiment	Date of Submission	Page No.	Title of the Experiment	Assessment Marks			Signature of Staff with Date
					Experiment 10 Marks	Record 5 Marks	Total	
1	16/10/2020	15/11/2021	1	Cleveland apparatus			30	<u>Patulalou</u> 15/11/2021
2	6/11/2020	15/11/2021	2	Pensky martens apparatus			30	
3	13/11/2020	15/11/2021	3-4	Redwood viscometer			29	
4	20/11/2020	15/11/2021	5-6	Saybolt viscometer			29	
5	10/12/2020	15/11/2021	7-8	Valve Timing diagram			30	
6	17/12/2020	15/11/2021	9-11	Performance test on a 4-stroke Petrol engine			30	
7	24/12/2020	15/11/2021	12-14	Performance characteristics of a variable compression ratio Petrol engine			30	
8	31/12/2020	15/11/2021	15-18	Performance test on a 4-cylinder vertical diesel engine			30	



Cleveland Apparatus

Tabular Column:

Temperature °C	Remarks	Flash Point °C	Fixe Point °C
30	No flash	<del>48°C</del>	
35	No flash		
40	No flash		
45	No flash		
48	Flash		
55	Flash		60°C
60	Fixe		

Aim:- To determine the flash and fire point of the lubricating oil using cleveland apparatus.

APPARATUS:- cleveland flash and fire point apparatus, thermometer and Broom sticks.

PROCEDURE:-

- 1-> The apparatus is setup as shown as in the figure, thermometer is inserted in the oil cup.
- 2-> Before starting the room temperature is noted. The oil is heated for every 2° rise in temperature is observed for the momentary flash.
- 3-> The temperature at which flash appears is the flash point and is noted.
- 4-> The oil is further heated till the oil catches the fire and burns continuously at least for 5 sec and it is the fire point and is noted.

OBSERVATION:

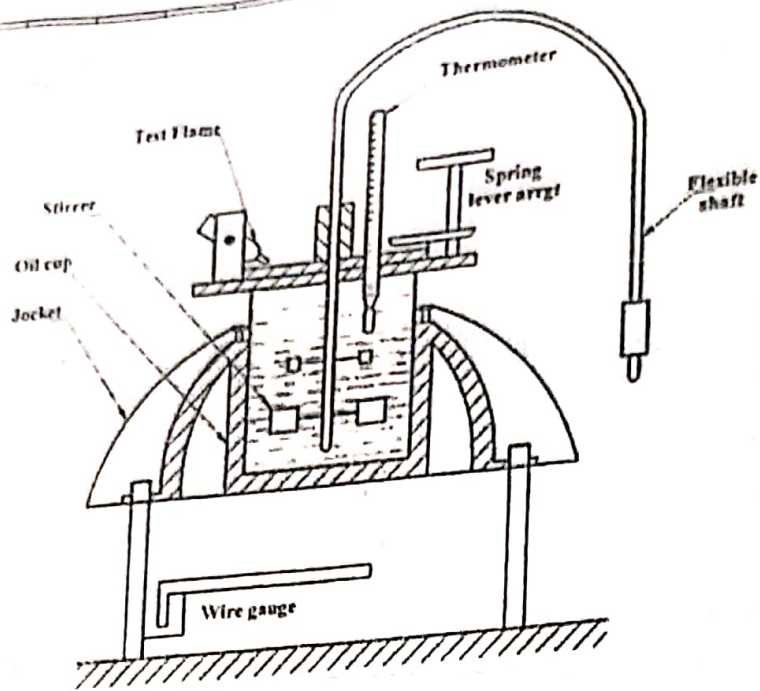
- 1-> Type of oil:- kerosene
- 2-> Initial temperature of oil:- 25°C

RESULT:-

Flash Point of the given oil is 48°C  
 Fire Point of the given oil is 60°C

30  
30  
 PPS

	Marks Allotted
Record	20
Observation	5
Viva	5
Total	30
Signature of Faculty with date	PPS



Pensky martensz's flash point apparatus

Tabular column

Temperature °C	Remarks	Flash Point °C	Fire Point °C
30	No flash	43	60
35	No flash		
40	No flash		
43	Flash		
45	Flash		
50	Flash		
55	Flash		
60	Fire		

Aim: To determine the flash and fire point of the lubricating oil by Pensky Martens apparatus.

APPARATUS: Pensky Martens apparatus, thermometer, Broom sticks.

PROCEDURE:

- 1) The apparatus is setup as shown in figure, thermometer is inserted in the oil cup.
- 2) Before starting the room temperature is noted. The oil is heated for every 2° rise in temperature is observed for the momentary flash.
- 3) The temperature at which flash appears is the flash point and is noted.
- 4) The oil is further heated till the oil catches the fire and burns continuously at least for 5 sec and it is the fire point and is noted.
- 5) The flame is then put off.

OBSERVATION:

- 1) Type of oil: Diesel
- 2) Initial temperature of oil: 25°C

	Marks Allotted
Record	20
Observation	5
Viva	5
Total	30
Signature of Faculty with date	<i>PAD</i>

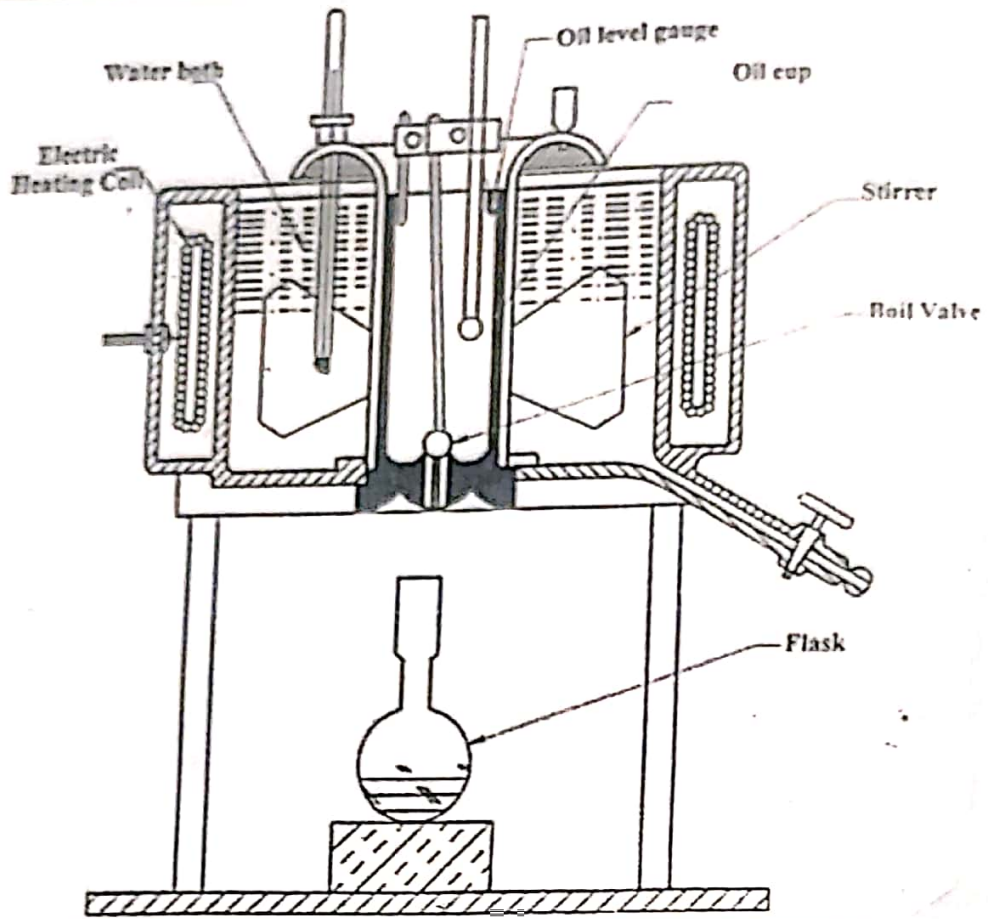
RESULT:

Flash Point of the given oil is 43°C

Fire Point of the given oil is 60°C

*30/30* *PAD*





Redwood viscometer Apparatus.

Tabular Column

Sl No	T °C	m <sub>1</sub> kg	m <sub>2</sub> kg	m kg	t s	ρ kg/m <sup>3</sup>	S	RWD	V m <sup>2</sup> /g	μ N-s/m <sup>2</sup>
1	65	0.050	0.091	0.041	105	820	0.82	17.58	25.48 × 10 <sup>-6</sup>	0.020
2	75	0.050	0.091	0.041	85	820	0.82	14.23	19.99 × 10 <sup>-6</sup>	0.016
3	85	0.050	0.091	0.041	75	820	0.82	12.56	17.14 × 10 <sup>-6</sup>	0.014

where, T = Temperature of oil °C

m<sub>1</sub> = mass of empty flask, kg

m<sub>2</sub> = mass of flask with oil, kg

m = mass of oil collected, kg = m<sub>2</sub> - m<sub>1</sub>

t = Time taken for collecting 60cc of oil in seconds

ρ = Density of oil, kg/m<sup>3</sup>.

Aim: To determine the kinematic and absolute viscosities of the given oil using red wood viscometer.

APPARATUS: Red wood viscometer, stop watch, 5ml standard flask, thermometer and spirit level.

### PROCEDURE

- 1) The instrument is cleaned and leveled. The oil is poured into the cylinder up to the mark provided the thermometer is placed inside.
- 2) At the room temperature, time for flow of 50cc into the standard flask is noted.
- 3) The oil is again poured into the cylinder up to the mark and the heater is switched on.
- 4) The temperature of oil is subjected as required. The oil and water are continuously stirred during the experiment.
- 5) When the temperature is steady at the desired value the contact from the orifice is removed to allow the oil to flow into 50ml standard flask.
- 6) The time taken for 50cc oil flow is recorded.

### Calculation

$$\rho = \frac{m}{V} = \frac{0.041}{50 \times 10^{-6}} = 820 \text{ kg/m}^3$$

$$S = \frac{P}{1000} = \frac{820}{1000} = 0.82$$

$$\begin{aligned} R_{\text{MD}} &= \frac{100 \times S \times t}{535 \times 0.915} \\ &= \frac{100 \times 0.82 \times 105}{535 \times 0.915} \\ &= 17.58 \end{aligned}$$

$$\begin{aligned} V &= \left[ 0.247t - \frac{50}{t} \right] \times 10^{-6} \\ &= \left[ 0.247 \times 105 - \frac{50}{105} \right] \times 10^{-6} \end{aligned}$$

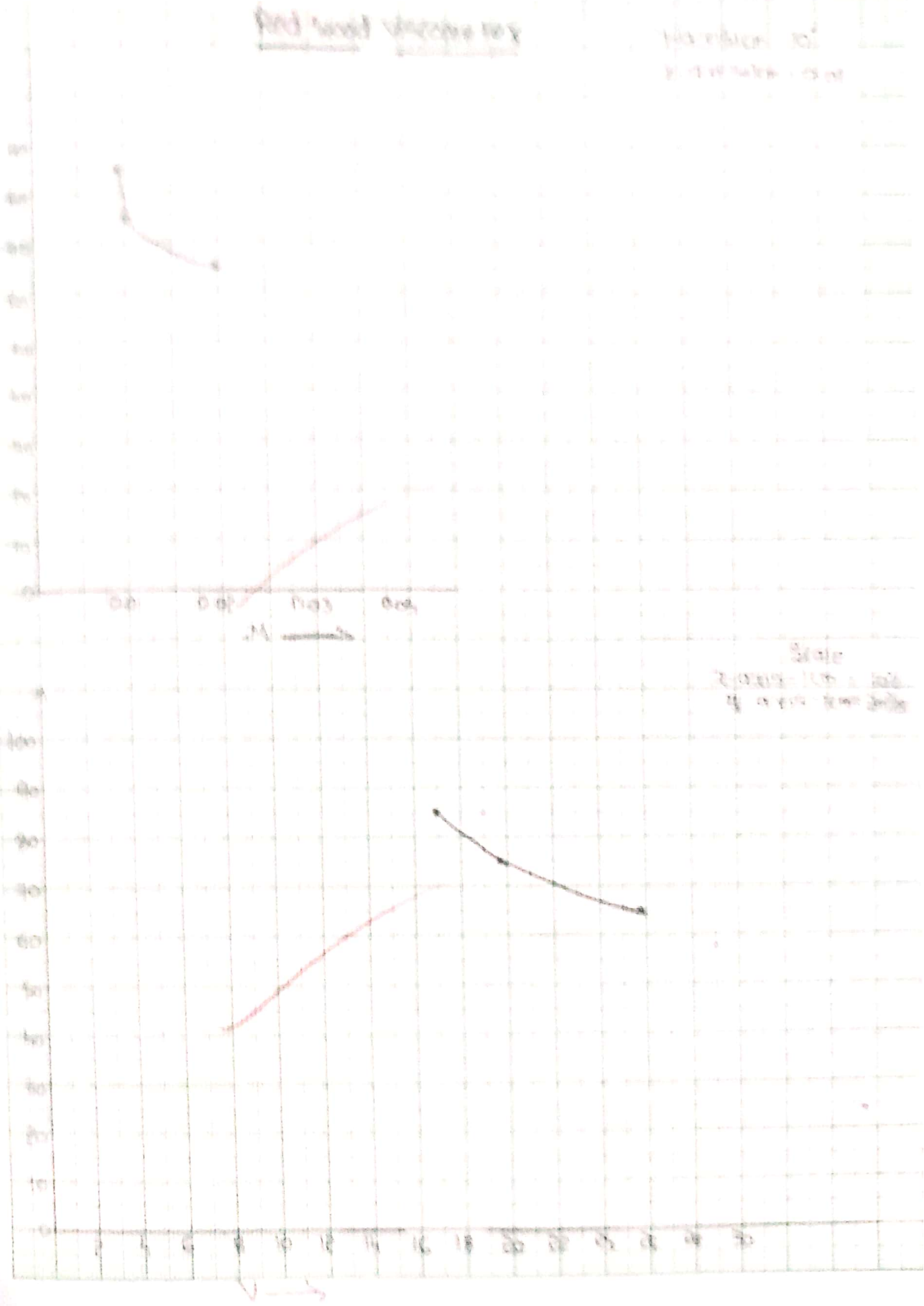
$$V = 25.48 \times 10^{-6} \text{ m}^3$$

$$M = V \times \rho$$

$$= 25.48 \times 10^{-6} \times 820 = 0.0209 \text{ N-s/m}^2$$

And level viscosity test

100 ml water 100  
100 ml water 100



State  
2000-100 = 100  
100 = 100

### RESULT:

Kinematic viscosity of given oil  $25.48 \times 10^{-6}$  at temperature of  $65^{\circ}\text{C}$

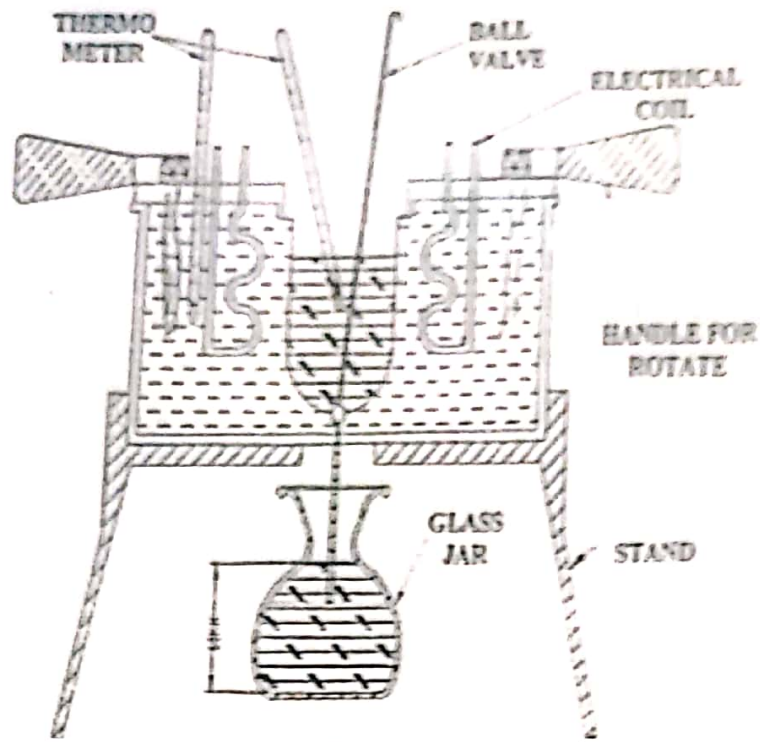
Absolute viscosity of given oil  $0.020$  at temperature of  $65^{\circ}\text{C}$

29  

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30 PMP

	Marks Allotted
Record	20
Observation	5
Viva	4
Total	29
Signature of Faculty with date	PMP



Saybolt viscometer

Tabular column

Sl No	T °C	m <sub>1</sub> kg	m <sub>2</sub> kg	m kg	t s	ρ kg/m <sup>3</sup>	ν m <sup>2</sup> /s	μ N-s/m <sup>2</sup>
1	55	0.05	0.1	0.05	152	833.3	50.15 × 10 <sup>-7</sup>	4.179
2	60	0.05	0.1	0.05	128	833.3	42.23 × 10 <sup>-7</sup>	3.579
3	65	0.05	0.1	0.05	110	833.3	36.20 × 10 <sup>-7</sup>	3.024

where,

T = Temperature of oil °C

m<sub>1</sub> = mass of empty flask, kg

m<sub>2</sub> = mass of flask with oil, kg

m = mass of oil collected, kg = m<sub>2</sub> - m<sub>1</sub>

t = Time taken for collecting 60cc of oil in seconds

ρ = Density of oil, kg/m<sup>3</sup>

ν = Kinematic viscosity, m<sup>2</sup>/s

μ = Absolute viscosity, N-s/m<sup>2</sup>

Aim: To determine the viscosity of the given sample of oil using Saybolt Viscometer

Apparatus: Saybolt Viscometer, Thermometer, Stopwatch, 60 cc flask, Balance.

### Procedure:

- 1) The instrument is cleaned and leveled. The oil is poured into the cylinder up to the mark provided the thermometer is placed inside.
- 2) At the room temperature, time for flow of 60 cc into the standard flask is noted.
- 3) The oil is again poured into the cylinder up to the mark and the heater is switched ON.
- 4) The temperature of oil is adjusted as desired. The oil and water are continuously stirred during the experiment.
- 5) When the temperature is steady at the desired value the contact from the orifice is removed to allow the oil to flow into 60 ml standard flask.
- 6) The time taken for 60 cc oil flow is recorded.

### Calculations

$$i) \rho = \frac{m}{V} = \frac{0.05}{60 \times 10^{-6}} = 833.3 \text{ kg/m}^3$$

$$ii) V = (0.337 - \frac{0.12}{4}) \times 10^{-4}$$

$$(0.33 \times 152 - \frac{0.12}{152}) \times 10^{-4}$$

$$V = 50.15 \times 10^{-4} \text{ m}^3/\text{g}$$

$$iii) M = \rho \times V$$

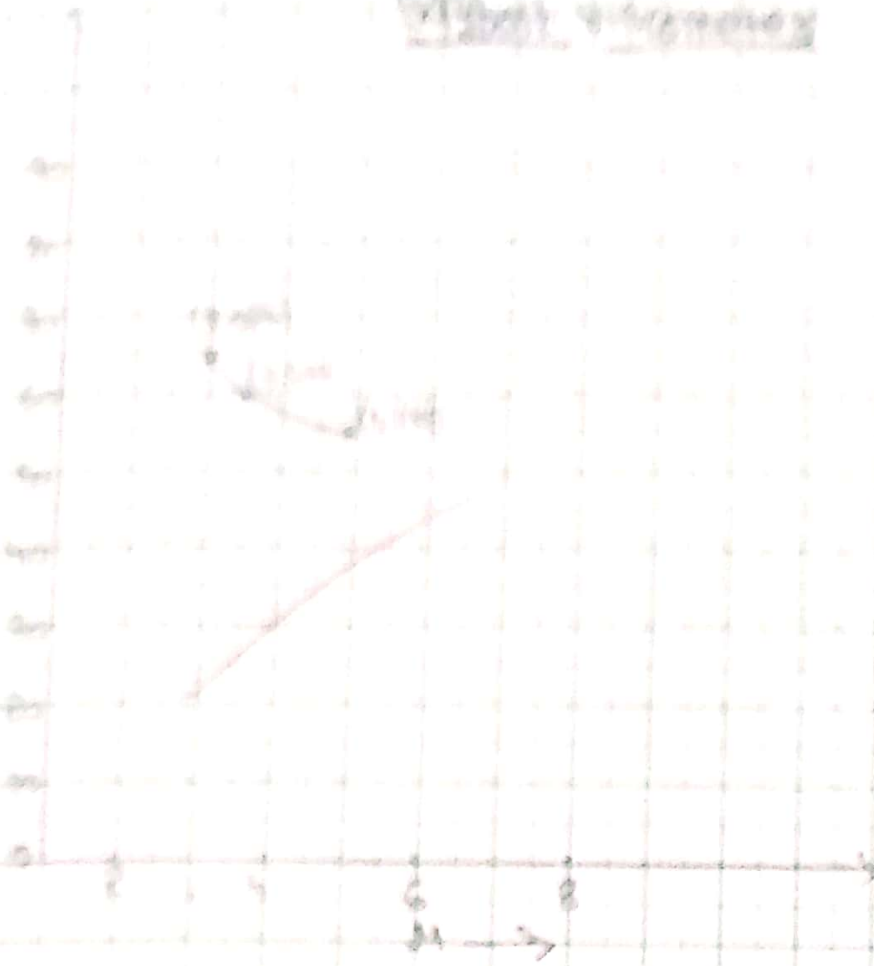
$$= 833.3 \times 50.15 \times 10^{-4}$$

$$M = 4.179 \text{ N-S/m}^2$$



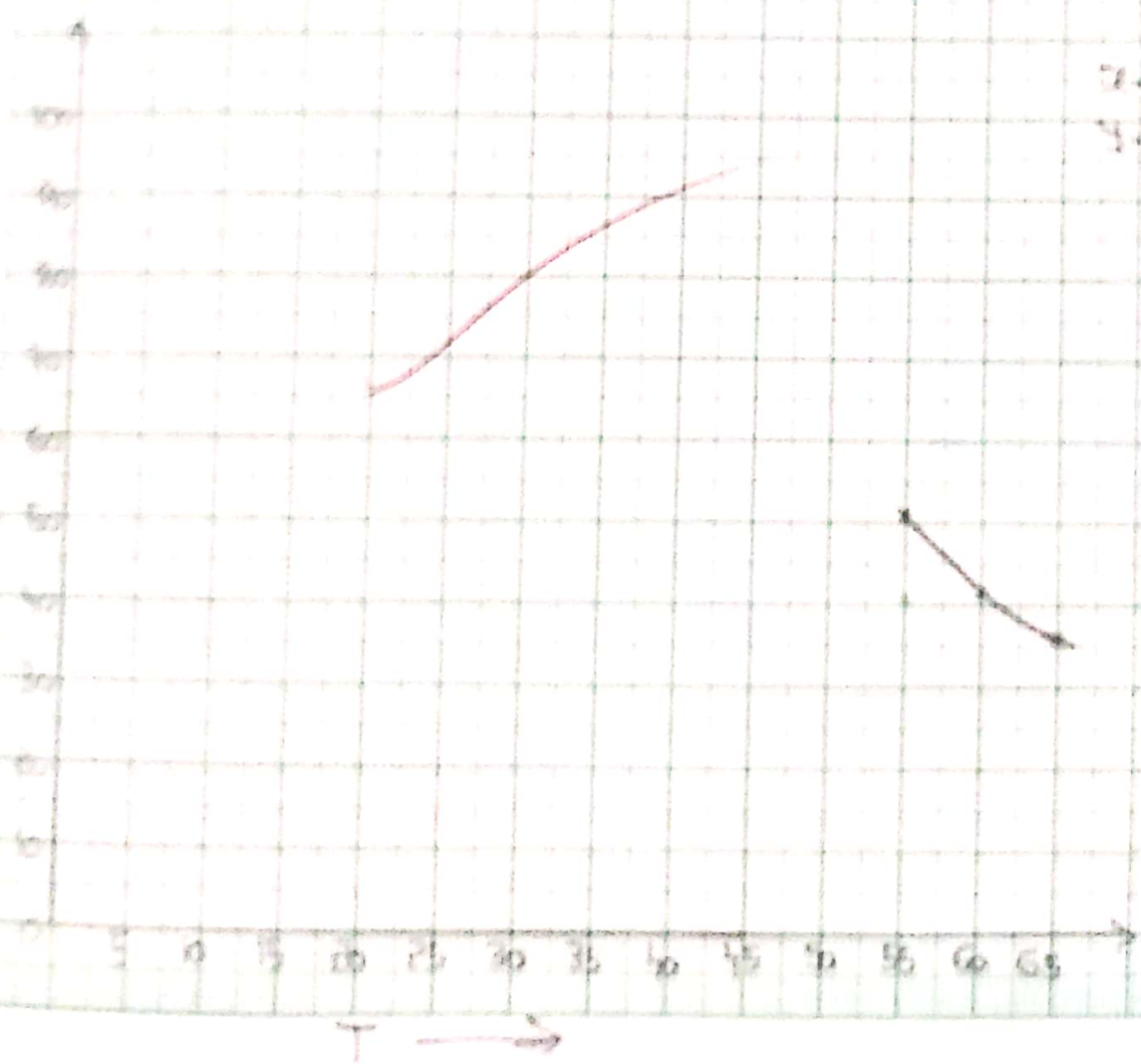
# Graph 1

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Page: \_\_\_\_\_



Scale

1. unit on x-axis = 1 unit  
1. unit on y-axis = 1 unit



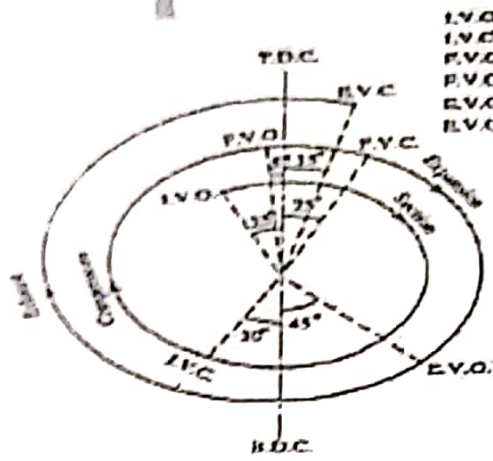
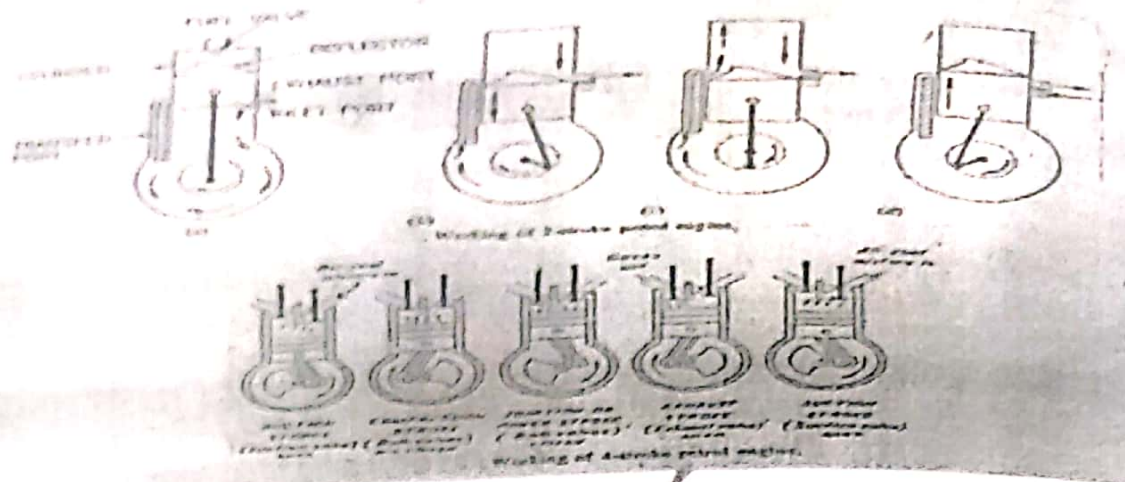
### Result..

Kinematic viscosity of given oil  $50.15 \times 10^{-4}$  at temperature of  $55^\circ\text{C}$

Absolute viscosity of given oil  $7.179$  at temperature of  $55^\circ\text{C}$

	Marks Allotted
Record	20
Observation	5
Viva	5
Total	30
Signature of Faculty with date	

30  
30  
PED



I.V.O. = Inlet Valve Opens  
 I.V.C. = Inlet Valve Closes  
 F.V.O. = Fuel Valve Opens  
 F.V.C. = Fuel Valve Closes  
 E.V.O. = Exhaust Valve Opens  
 E.V.C. = Exhaust Valve Closes

Valve timing diagram of a four stroke diesel engine

Tabular column

S.No	Valve Position	Piston Position	L (cm)	$\theta$
1	I.V.O	Before TDC	3cm	8.59
2	I.V.C	After BDC	14cm	40.10
3	E.V.O	Before BDC	14cm	40.10
4	E.V.C	After TDC	3cm	8.59

where,

L = J/c length, cm

$\theta$  in degrees

D = fly wheel diameter

Aim: To draw the valve timing diagram of 4 stroke engine and to

Apparatus: Given engine, measuring tape, scale.

Procedure:

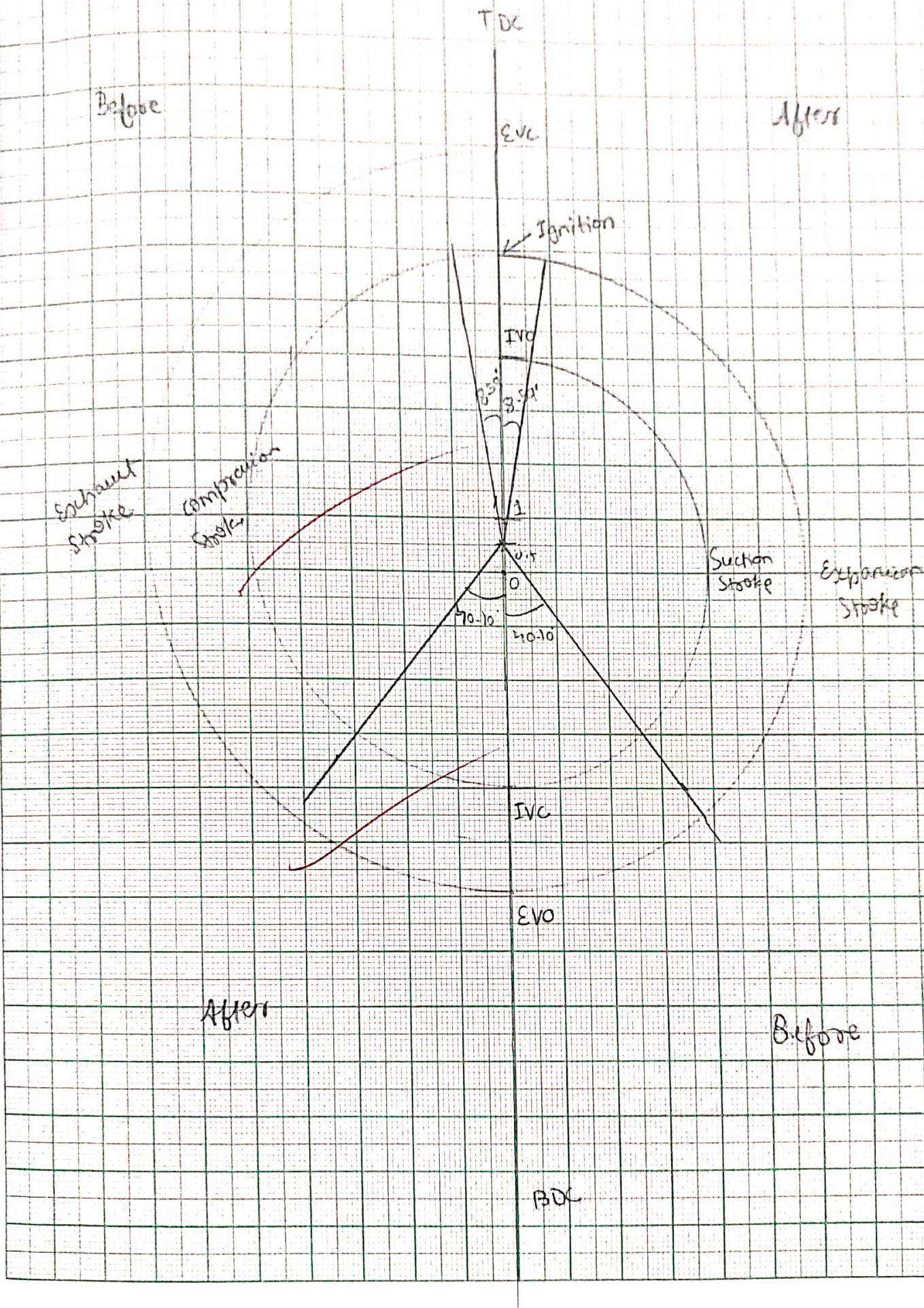
- 1) Note the location of the inlet and exhaust valves of the given engine.
- 2) The flywheel is turned in clockwise direction and the positions of TDC and BDC are identified with respect to the crank position.
- 3) The circumferential length of flywheel is measured with help of thread and ruler.
- 4) The flywheel is turned in clockwise direction and the position and inlet valve begins to open is marked.
- 5) This point is measured from the initial reference mark (TDC) and this length is noted.
- 6) The flywheel turned in the same direction and the position of inlet valve closing and exhaust valve opening and exhaust valve closing are noted and corresponding length with respective to the reference marks.
- 7) The reading are recorded in the tabular column and corresponding angles turned (in degrees) are determined.

Calculation

$$\theta = \frac{L \times 360}{\pi \times D}$$

$$= \frac{3 \times 360}{\pi \times 40}$$

$$\theta = 8.59^\circ$$

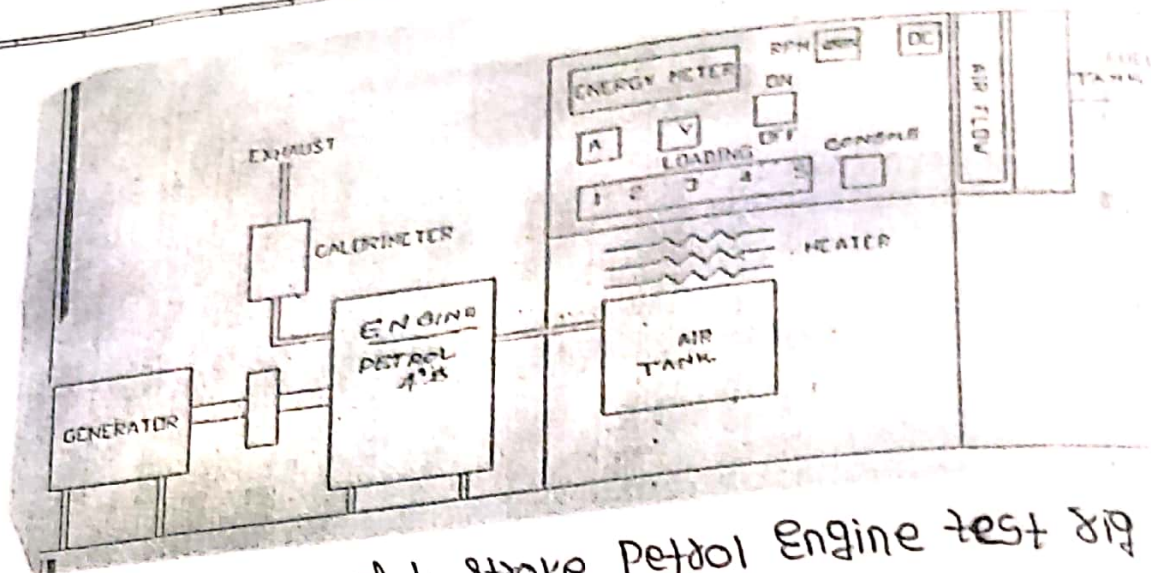


Result:

The actual valve timing diagram of 4 stroke engine are drawn.

9/8  
1/22  
P.D.

	Marks Allotted
Record	20
Observation	5
Viva	5
Total	30
Signature of Faculty with date	P.D.



Block diagram of 4 stroke Petrol Engine test rig

Tabular column

Sl No	EL kW	$t_f$ s	$t$ s	hw m H <sub>2</sub> O	$m_f$ kg/s	$V_a$ m <sup>3</sup> /s	$m_a$ kg/s	BP kW	BSFC kg/kWh	$Q_s$ kW	$\eta_{bt}$	$\eta_v$	Air
1	0	45	0	0.038	$1.6 \times 10^{-4}$	1.22	1.42	0	0	1.4	0	47.6	887
2	0.5	38	25	0.039	$1.89 \times 10^{-4}$	1.24	1.45	0.48	1.41	7.44	648	48.03	767
3	1	30	25	0.065	$2.4 \times 10^{-4}$	1.6	1.47	0.48	1.8	9.6	965	62.5	612
4	1.5	24	27	0.101	$3 \times 10^{-4}$	2	2.3	0.44	2.45	12	3.6	78.12	7666
5	2	22	12	0.149	$3.27 \times 10^{-4}$	2.43	2.8	1	1.17	12.8	7.81	64.92	8562

Where,

$E_L$  = Electrical load applied, kW

$t_f$  = Time taken for 10cc of fuel consumption, sec

$t$  = Time taken for  $n$  revolutions of Energy meter disk, sec

hw = Difference in manometer head, meter of water, m of H<sub>2</sub>O

$m_f$  = Mass of fuel kg/s

$V_f$  = volume of fuel consumed = 10cc

$S$  = Specific gravity of fuel

$t$  = time taken for 10cc fuel consumed, sec

$V_a$  = Actual volume of air consumed, m<sup>3</sup>/s

$C_d$  = coefficient of discharge = 0.62



Aim:- To determine the performance characteristic of a 4-stroke Petrol Engine.

Apparatus:- 4-stroke Petrol Engine test rig, stop watch, fuel etc.

Procedure:-

- 1) Check the fuel in the tank
- 2) Switch on the Power supply  $E_1$  console on the panel board and ensure ignition switch in on.
- 3) But keep the loading switches in off position initially. Allow the petrol and start the engine by using rope.
- 4) Apply the load AC generator by switching on loading switches. Allow some time until the speed stabilizes.
- 5) Repeat the procedure 4 to 5 different loads at constant speed i.e. 0.5kW load each.
- 6) Tabulate the corresponding readings.
- 7) Once the experiment is over keep the petrol control valve in closed position. And switch off the console  $E_1$  Power supply.

Observations:- Specification of engine:-

Max Power of the engine = 2.4 kW

Rated speed = 3000 rpm

Bore = 70 mm

Stroke = 66.7 mm

Compression ratio = 4.76:1

Starting of the engine by rope

loading - Eddy current dynamometer

$A_o$  = Area of orifice

$d_o$  = Diameter of orifice, m

$h_a$  = Head of the air, m

$\rho_w$  = Density of water =  $1000 \text{ kg/m}^3$

$\rho_a$  = Density of air,  $\text{kg/m}^3$

$P_a$  = Atmospheric pressure =  $101.3 \text{ kPa}$

$R$  = Gas constant for air =  $0.287 \text{ kJ/kgK}$

$T_a$  = Ambient temperature, K

$m_a$  = mass of air, kg

$C_v$  = Calorific value  $\text{kJ/m}^3$

$B_p$  = Brake Power, kW

$n$  = Number of revolution of energy meter

$k$  = 1500 Energy meter constant

$V_s$  = Swept volume of cylinder  $\text{m}^3/\text{s}$

$N$  = Number of revolutions of crank shaft per min.

(a) Calculation

$$i) m_f = \frac{W \times S}{1000 \times t} = \frac{10 \times 0.72}{1000 \times 38} = 1.89 \times 10^{-4} \text{ kg/s}$$

$$ii) v_a = C_d \times A_o \times \sqrt{2g h_a}$$

$$A_o = \frac{\pi \times d_o^2}{4} = \frac{\pi \times 0.01^2}{4} = 7.85 \times 10^{-5} \text{ m}^2$$

$$h_a = \frac{h_w \times \rho_w}{\rho_a} = \frac{0.338 \times 1000}{1.17} = 33.33$$

$$\rho_a = \frac{P_a}{R T_a} = \frac{101.3}{0.287 \times 300} = 1.17$$

$$v_a = 0.62 \times 7.85 \times 10^{-5} \times \sqrt{2 \times 9.81} = 33.33$$

$$V_a = 1.24 \times 10^{-3} \text{ m}^3/\text{s}$$

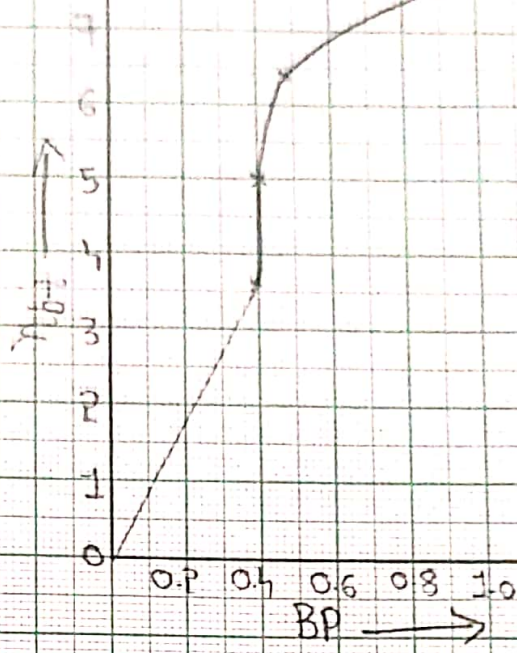
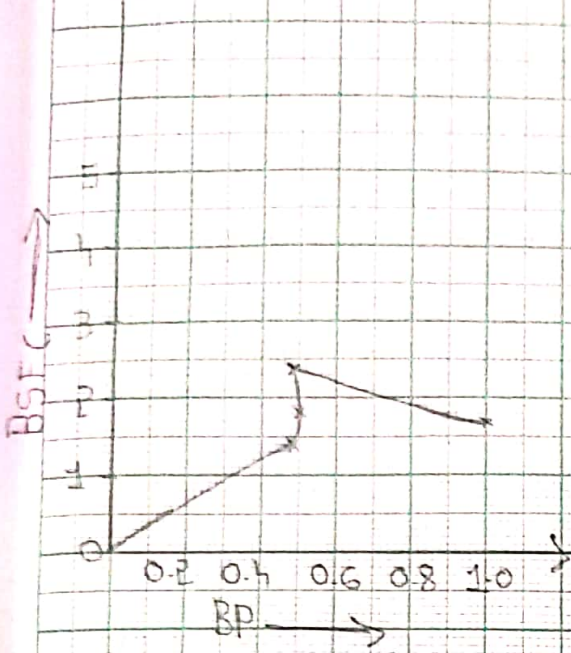
# Petrol Engine

BSFC

Scale

x-axis 1cm = 0.2 kW/h

y-axis 1cm = 1%

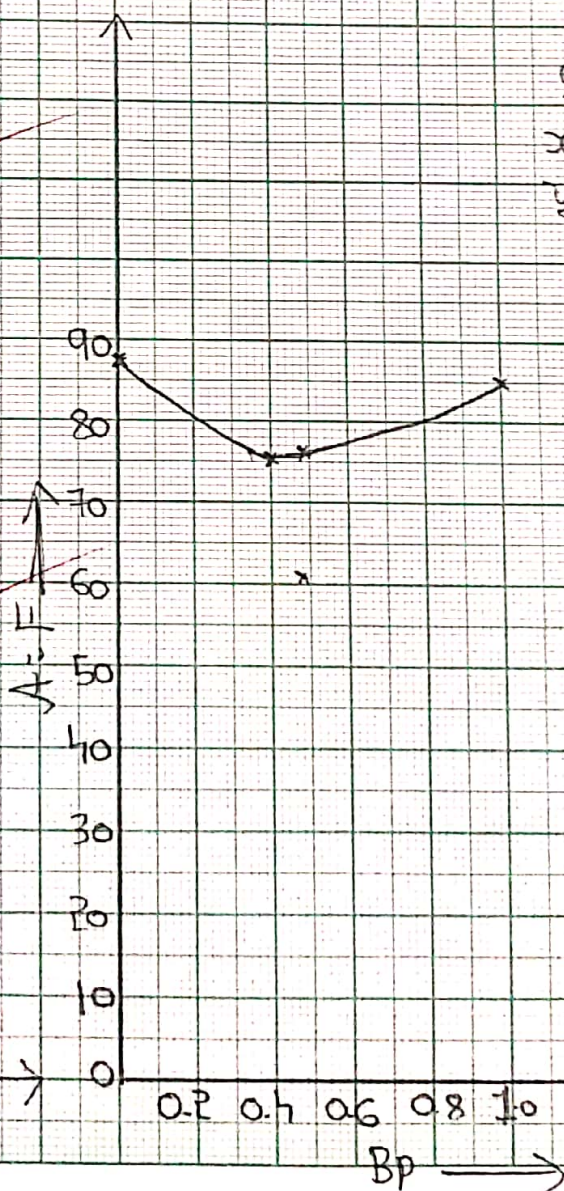
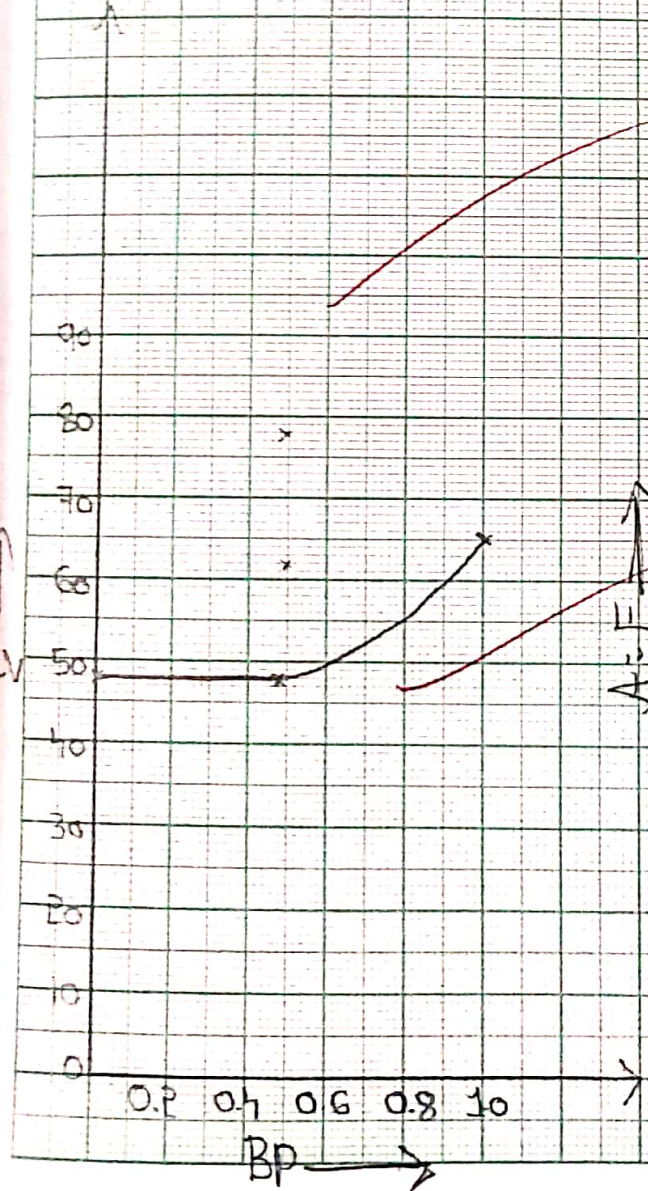


Scale

x-axis 1cm = 0.2 kW/h

y-axis 1cm = 10%

MP



DATE .....

EXPT. TITLE :

EXP. NO. ....

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10

cooling - air cooling for the cylinder

Diameter of the orifice of the air tank intake = 0.01m

Cd of orifice = 0.62

$$\begin{aligned} \text{iii) } m_a &= \rho_a \times V_a \\ &= 1.17 \times 1.24 \times 10^{-3} \\ m_a &= 1.45 \times 10^{-3} \text{ kg/s} \end{aligned}$$

$$\text{iv) } B_p = \frac{3600 \times \eta}{k \times t} = \frac{3600 \times 5}{1500 \times 25} = 0.48$$

$$\text{v) } BSFC = \frac{m_f}{B_p} \times 3600 = \frac{1.89 \times 10^{-4}}{0.48} \times 3600 = 1.41$$

$$\begin{aligned} \text{vi) } \eta_{bth} &= \frac{B_p}{Q_s} \times 100 = \frac{0.48}{7.56} \times 100 \\ &= 6.45\% \end{aligned}$$

$$\begin{aligned} \eta_v &= \frac{V_a}{V_s} \times 100 = \frac{1.24 \times 10^{-3}}{2.56 \times 10^{-3}} \times 100 \\ &= 48.43\% \end{aligned}$$

$$\begin{aligned} V_s &= \frac{\pi D^2 L N}{60 \times 4 \times 2} = \frac{\pi \times 0.07^2 \times 0.0667 \times 1200}{60 \times 4 \times 2} \\ &= 2.56 \times 10^{-3} \end{aligned}$$

$$A:F = \frac{m_a}{m_f} = \frac{1.45}{1.89 \times 10^{-4}} = \underline{\underline{7.67}}$$

DATE .....

EXPT. TITLE :


EXP. NO. ....

PAGE NO.

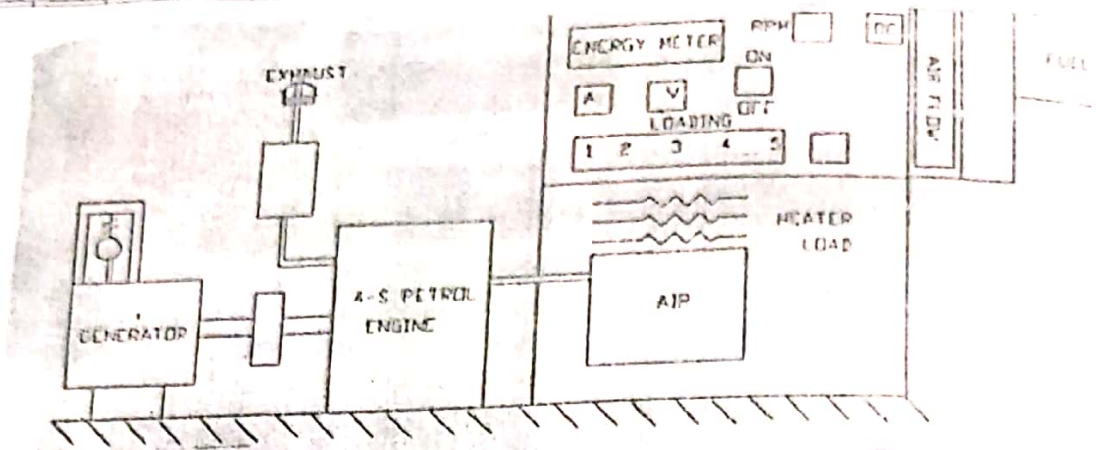
11

### Result:-

The maximum brake thermal efficiency was found to be 7.81 % at 2 load.

	Marks Allotted
Record	20
Observation	5
Viva	5
Total	30
Signature of Faculty with date	

30  
30  
JAD



Block diagram of VCR 4 stroke petrol engine test rig

Tabular column  
Standard head

Sl. No	EL kW	$t_f$ s	$t$ s	hw m H <sub>2</sub> O	$m_f$ kg/s	$V_a$ m <sup>3</sup> /s $\times 10^{-4}$	$m_a$ kg/s $\times 10^{-4}$	BP kW	BSFC kg/kwh	$Q_s$ kW	$\eta_{bt}$	$\eta_v$	A:F
1	0	35	0	0.021	$2.05 \times 10^{-4}$	9.10	1.06	0	0	8.2	0	42.7	5.21
2	0.5	31	62	0.023	$2.32 \times 10^{-4}$	9.55	1.12	0.19	4.397	9.8	2.04	44.7	4.82
3	1	29	26	0.024	$2.48 \times 10^{-4}$	9.73	1.14	0.46	1.94	9.9	4.68	45.6	4.59
4	1.5	33	20	0.023	$2.16 \times 10^{-4}$	9.33	1.12	0.41	1.91	8.7	4.7	52.03	5.13

where, EL = Electrical load

$t_f$  = Time taken for loc fuel consumption

$t$  = Time taken for  $n$  revolutions

hw = Difference in manometer head

$V_f$  = volume of fuel consumed

$V_a$  = volume of air consumed

BP = Brake Power

$A_o$  = Area of orifice meter

$m_a$  = mass of air

$C_v$  = calorific value

$h_a$  = head of air

$S$  = Specific gravity of fuel.

Aim: To determine the performance characteristics of a variable compression ratio of Petrol Engine test rig at different compression ratio and at a fixed speed.

Apparatus: Variable compression ratio Petrol Engine test rig, air inlet tank, digital tachometer, Energy meter, temperature indicator.

### Procedure:

- 1) Fill the fuel tank with neat Petrol
- 2) Check the sufficient lubricating oil in the oil pump
- 3) Connect the control panel to Electrical mains i.e 240 volts, 3 Phase, 15A neutral connection.
- 4) Select the compression ratio by using proper combination of head and spaces.
- 5) Keep the engine throttle to fully open position.
- 6) Put on the mains to check mains on indicator.
- 7) Put on the console, blow of Dc machine is running and all the indicating instruments glow.
- 8) Block the dynamometer torque arm.
- 9) Push the start button so that engine starts.
- 10) Switch on the Electrical loading resistance.
- 11) Unlock the torque arm and make it horizontal by taking the reading in spring balance.
- 12) For different load positions control the speed at constant valve. take down the reading for different parameter and tabulate them.
- 13) After the experiment is over, close the petrol valve inlet to



0.5 Head				hw	m <sub>f</sub>	v <sub>a</sub>	m <sub>a</sub>	BP	BSFC	Q <sub>s</sub>	η <sub>bt</sub>	η <sub>w</sub>	A.F
Sl No	EL	t <sub>f</sub>	t	m of H <sub>2</sub> O	kg/s	m <sup>3</sup> /s	kg/s	KW	kg/kwh	KW			
1	0	51	0	0.021	2.95	9.13	1.06	0	0	8.2	0	42.72	7.57
2	0.5	48	68	0.023	2.56	9.55	1.11	0.17	3.17	9.2	2.04	44.7	4.82
3	1	24	26	0.024	2.48	9.7	1.13	0.46	1.84	9.3	4.52	45.6	4.59
4	1.5	35	29	0.027	2.13	9.33	1.12	0.41	4.31	8.7	4.70	52.03	5.13
5	2	28	32	0.024	2.57	9.10	1.67	0.67	2.50	10.2	3.04	56.2	4.19

(a) Calculation

$$m_f = \frac{V_f \times \rho}{1000 \times t_f} = \frac{10 \times 0.72}{1000 \times 35} = 2.05 \times 10^{-4}$$

$$v_a = C_d \times A_o \times \sqrt{2gh_a}$$

$$= 0.62 \times 7.85 \times 10^{-5} \sqrt{2 \times 9.81 \times 17.9}$$

$$v_a = 9.10 \times 10^{-4}$$

$$m_a = \rho_a v_a$$

$$m_a = 1.17 \times 9.10 \times 10^{-4}$$

$$m_a = 1.06 \times 10^{-3}$$

$$BP = \frac{3600 \times \eta}{K \times t} = \frac{3600 \times 5}{1500 \times 0} = 0$$

$$BSFC = \frac{m_f}{BP} \times 3600 = 0$$

$$\eta_{bt} = \frac{BP}{Q_s} \times 100 = 0$$

$$\eta_w = \frac{v_a}{v_s} = \frac{9.10 \times 10^{-4}}{2.73 \times 10^{-3}} = 42.77$$

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the carburetor to avoid stalling for subsequent start of engine.

14) Repeat the Experiment for different compression ratio by maintaining the engine speed as constant.

$$\Delta F = \frac{m_a}{m_f} = \frac{1.06 \times 10^{-3}}{2.05 \times 10^{-4}} = 5.21$$

$$h_a = \frac{h_w \times f_a}{f_a}$$

$$f_a = \frac{p_a}{R_T} = \frac{101.3}{0.887 \times 300}$$

$$f_a = 1.17$$

$$h_a = \frac{0.021 \times 1000}{1.17} = 17.9$$

$$V_s = \frac{\pi D^2 L N}{60 \times 4 \times 2}$$

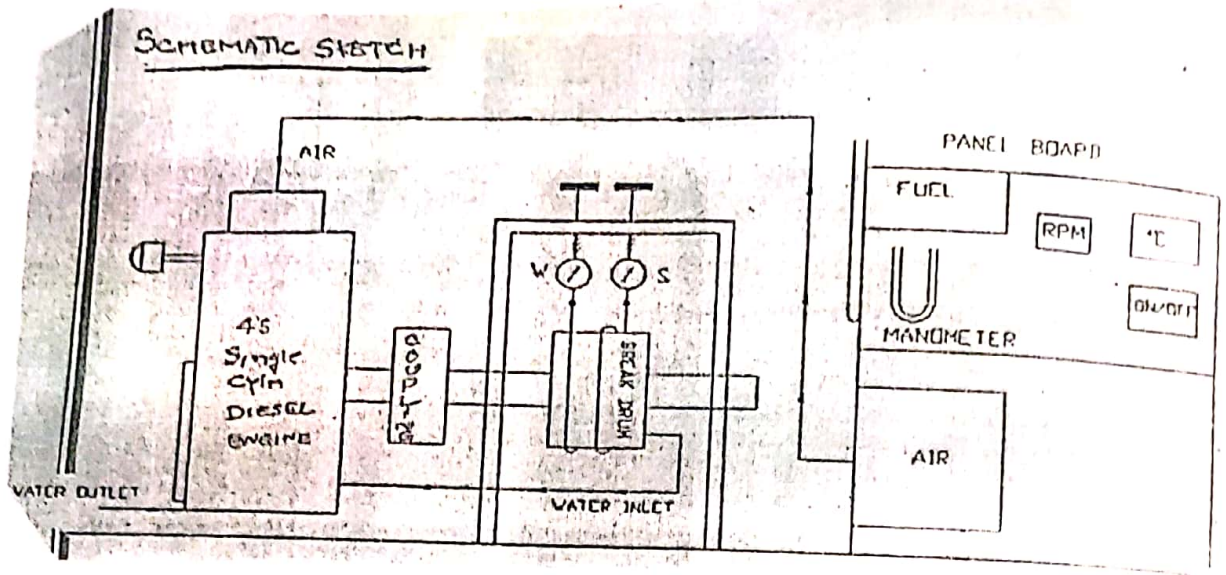
$$= \frac{\pi \times 0.07^2 \times 0.667 \times 1000}{60 \times 4 \times 2}$$

$$= 2.73 \times 10^3$$

Result: At standard head the maximum brake thermal efficiency was found to 4.7 at 1.5kw load

	Marks Allotted
Record	20
Observation	5
Viva	5
Total	30
Signature of Faculty with date	<i>[Signature]</i>

30  
32  
10/11



Block diagram of 4 stroke diesel engine test rig

Tabular column:

SL No	$\omega$ kg	$N$ rpm	$T$ N-m	$\eta_f$ %	$m_w$ m <sup>3</sup> of H <sub>2</sub> O	$t$ s	$T_1$ °C	$T_2$ °C	$T_a$	$T_g$	$m_f$ kg/s	$V_a$ m <sup>3</sup> /s	$m_a$ kg/s	BP Kw	BSFC kg/kwh	$Q_s$ Kw
1	0	1300	0	67	0.01	11	26	26	26	189	1.23	2.51	2.95	0	0	5.446
2	2	1300	3.043	69	0.02	11	26	29	24	204	1.19	3.55	4.70	0.44	10.347	5.257
3	4	1300	6.043	65	0.01	10	26	30	24	222	1.27	2.51	2.95	0.828	5.521	5.643
4	6	1300	9.130	63	0.02	10	26	31	23	237	1.31	3.55	4.17	1.242	3.797	5.790
5	8	1300	12.17	61	0.01	10	26	31	24	245	1.35	2.51	2.95	1.657	2.933	5.979

$\eta_{bt}$	Spring constant
0	0
7.83	0.2
14.95	0.6
21.45	0.8
27.95	1.3

Aim: To conduct a performance test on a mechanically loaded single cylinder 4-stroke diesel engine and to draw the heat balance sheet.

Apparatus: Single cylinder diesel engine test rig, stop watch, fuel beaker, etc.

Procedure:

- 1.) Switch on the Power Supply to the Panel board and start the engine by cranking.
- 2.) Maintain the speed of engine as constant and note down the speed.
- 3.) The engine is loaded by applying the mechanical load on the brake drum and different readings are noted.
- 4.) The temperature of cooling water at inlet and outlet is noted. The quantity of fuel supply is also measured.
- 5.) The load on the engine is increased gradually and different readings are noted again. The experiment is conducted for different loads 2kg, 4kg, 6kg, 8kg, and 10kg.
- 6.) Note down all the readings and calculate the requirements.

Observation:

Calorific value of diesel =  $44100 \text{ kJ/kg}$

Specific gravity of diesel = 0.8275

Compression ratio of engine = 16:1

Bore = 80mm

Length of the stroke,  $L = 110\text{mm}$

Rated speed of the engine = 1200rpm

Rated power = 3.68kW

S.No	A:F	FP	IP	$\eta_m$
1	23.93	2.4	2.4	0
2	34.01	2.4	2.814	14.71
3	23.22	2.4	3.224	25.65
4	31.78	2.4	3.640	34.06
5	21.79	2.4	4.057	40.84

### Calculations

$$1) T = (w - s) \times Re \times 9.81$$

$$Re = \frac{D \rho v}{\mu} = \frac{350 \times 10^{-3} \times 0.015}{2} = 0.1825 \Rightarrow Re = 35 \text{ mm}$$

$$T = (2 - 0.3) \times 0.1825 \times 9.81 = 3.04 \text{ N-m}$$

$$2) m_f = \frac{V_f \times S}{1000 \times t}$$

$V_f$  = lcc of fuel consumed

$$S = 0.8275$$

$$m_f = \frac{10 \times 0.2}{1000 \times 67} = 1.23 \times 10^{-4} \text{ kg/s}$$

$$3) v_a = C_d \times A_o \sqrt{2 \rho h_a} = 0.62 \times 3.14 \times 10^{-4} \sqrt{2 \times 9.81 \times 8.503}$$

$$A_o = \frac{\pi \times 0.02^2}{4} = 3.14 \times 10^{-4} = 2.51 \times 10^{-3}$$

$$h_a = \frac{h_w \times \rho_w}{\rho_a} = \frac{0.01 \times 1000}{1.17} = 8.503$$

$$\rho_w = 1000$$

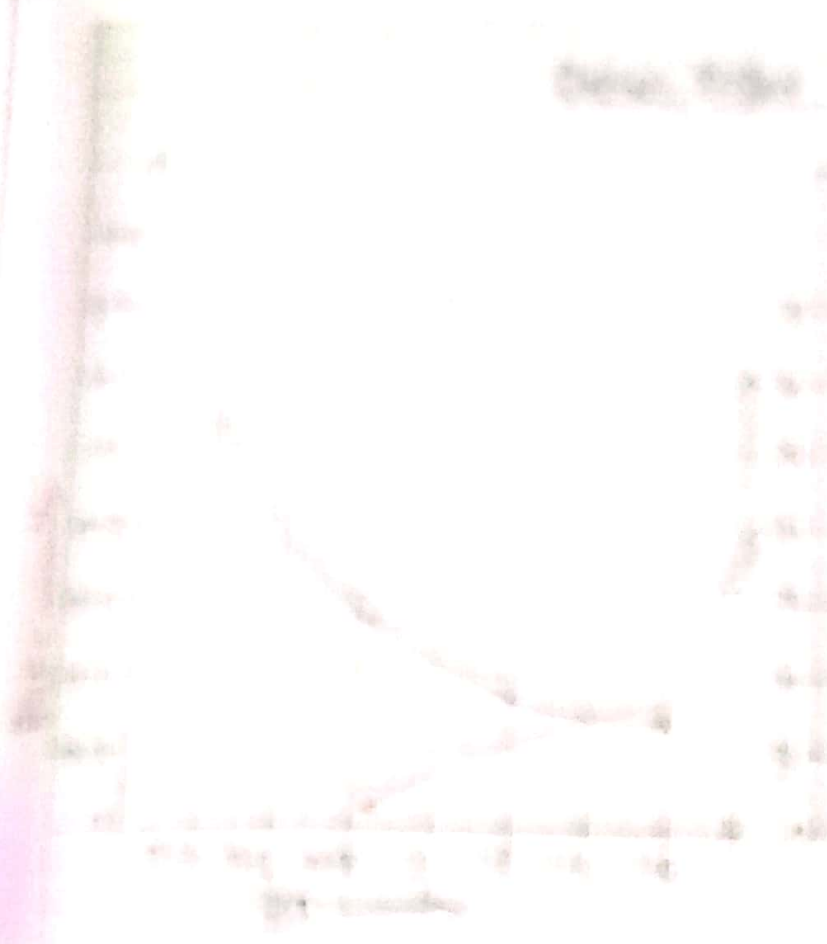
$$\rho_a = \frac{P_a}{R T_a} = \frac{101.3}{0.287 \times 300} = 1.17$$

$$4) m_a \Rightarrow m_a = \rho_a \times v_a = 1.17 \times 2.51 \times 10^{-3} = 2.93 \times 10^{-4}$$

$$5) B_p = \frac{2 \pi N T}{60 \times 1000} = \frac{2 \pi \times 1300 \times 3.04}{60 \times 1000} = 0.414$$

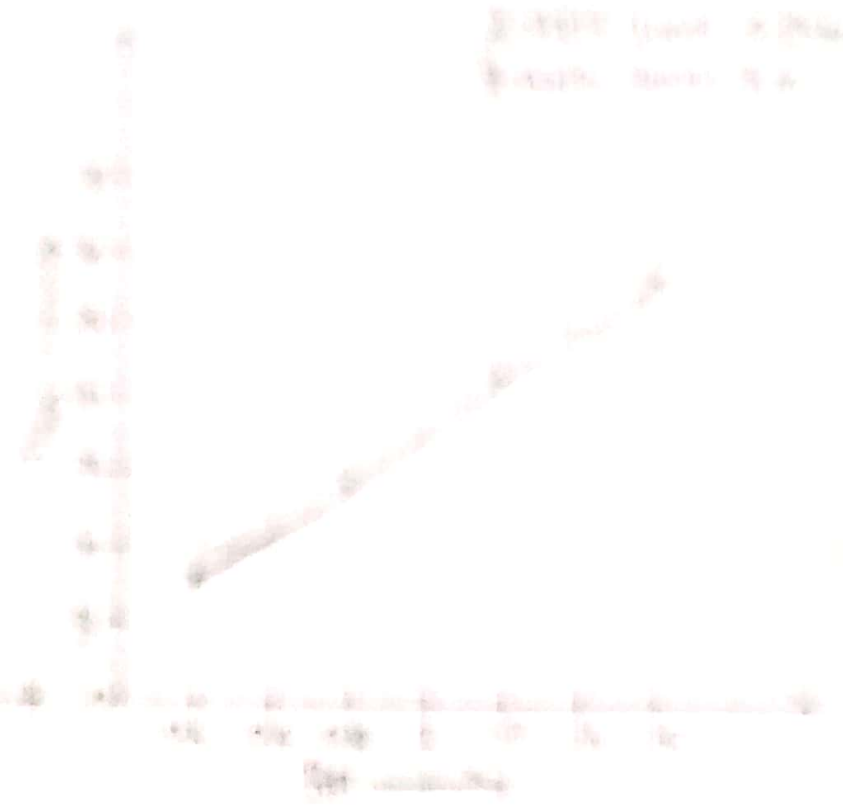


Graph 1

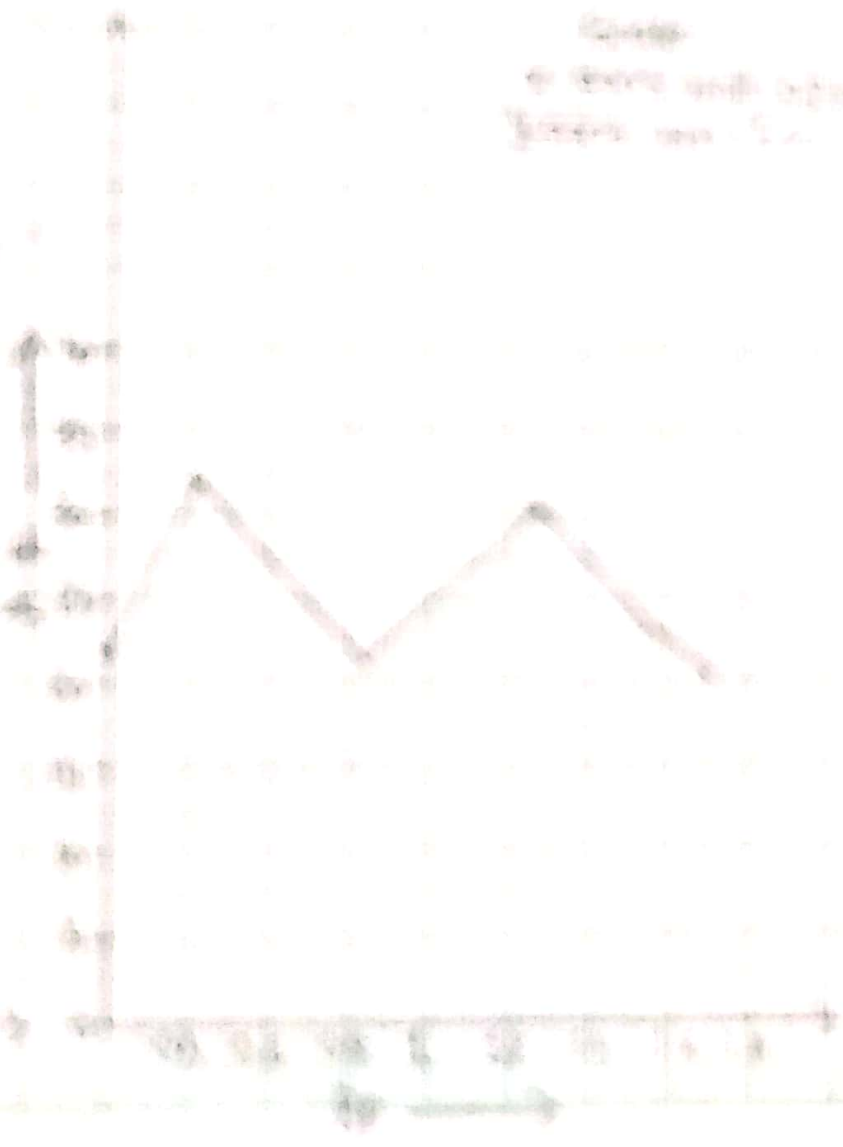
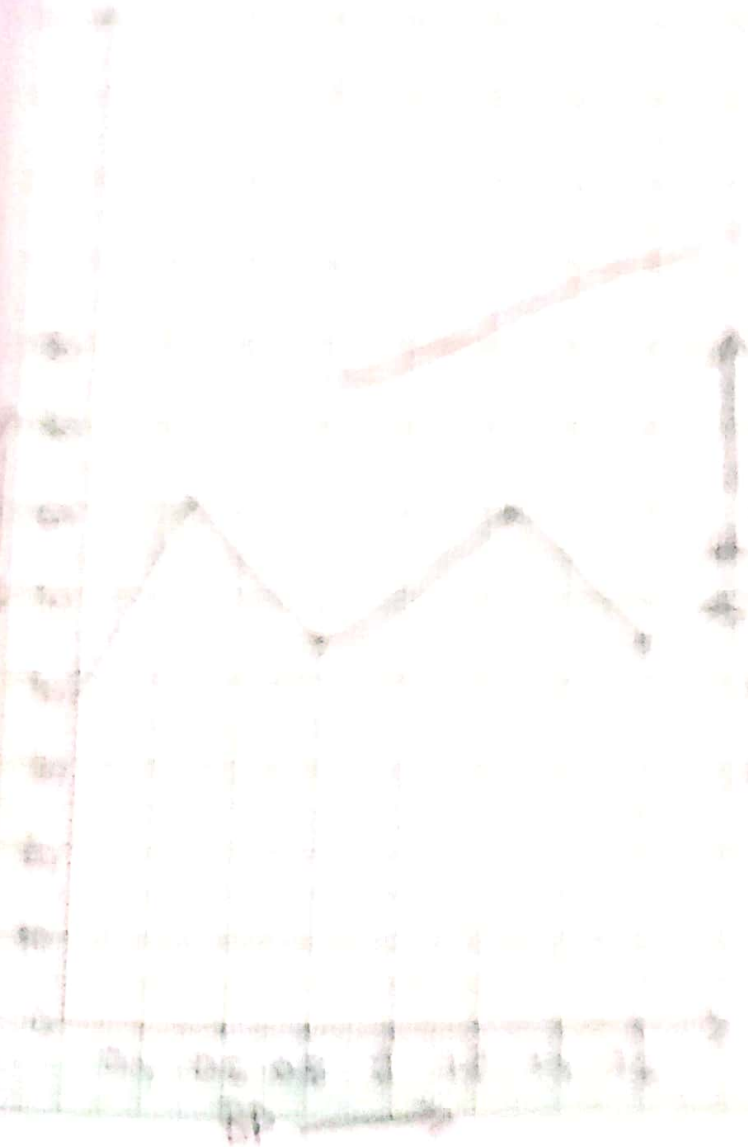


Graph 2

Graph 2 shows an increasing trend over time.



Graph 3



Block diam diameter = 350mm

Rope diameter = 0.015m

$$6. \rightarrow \text{BSFC} = \frac{m_f}{\text{BP}} \times 3600 = \frac{1.08 \times 10^{-4} \times 3600}{0} = 0$$

$$7. \rightarrow Q_s = m_f \times CV = \frac{1.23 \times 10^{-4} \times 44100}{5.77 \text{ kW}}$$

$$CV = 44100$$

$$8. \rightarrow \eta_{bt} = \frac{\text{BP}}{Q_s} = \frac{0.43}{4.76} \times 100 = 9.2$$

$$9. \rightarrow \eta_v = \frac{V_q}{V_s} \times 100 = \frac{0.43}{5.88 \times 10^{-3}} \times 100 = 10.35$$

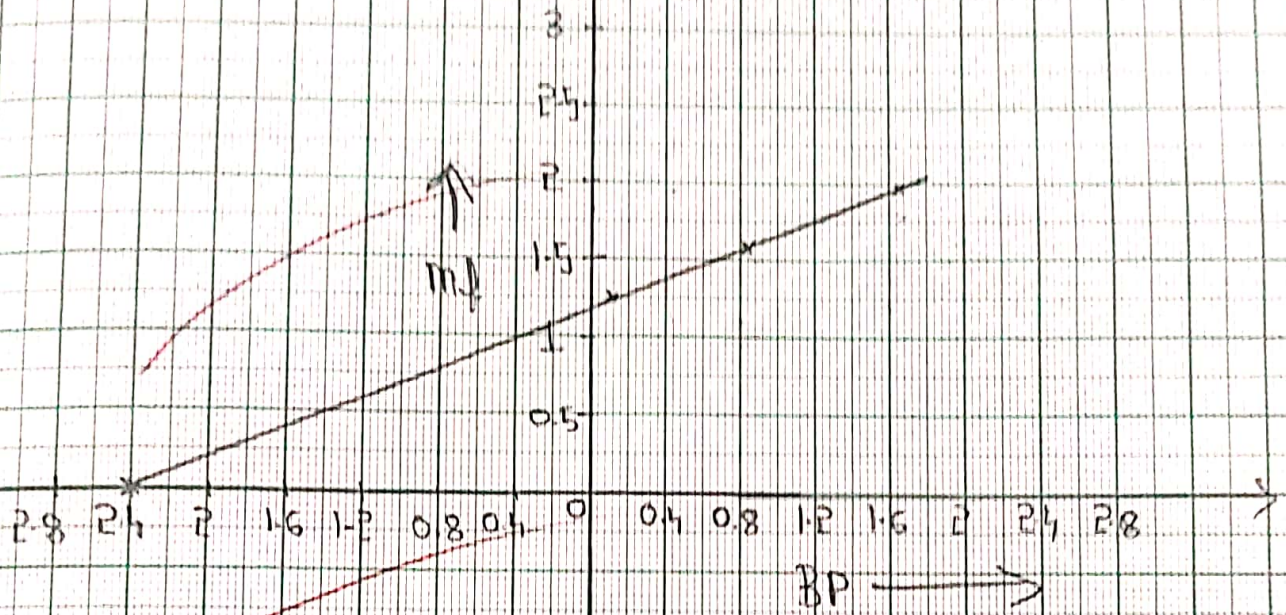
$$V_s = \frac{\pi D^2 L N}{60 \times 4 \times 2} = \frac{\pi \times (0.05)^2 \times (0.1) (1300)}{60 \times 4 \times 2} = 2.127 \times 10^{-3}$$

$$10. \rightarrow A:F = \frac{m_q}{m_f} = \frac{2.95 \times 10^{-4}}{1.23 \times 10^{-4}} = 23.935$$

$$I_P = \text{BP} + I_P = 0 + 2.4 = 2.4$$

$$\eta_m = \frac{\text{BP}}{I_P} \times 100 = \frac{0}{2.4} \times 100 = 0$$

Sale  
 $x = 0.015 \text{ km} = 0.4 \text{ km}$   
 $y = 0.015 \text{ km} = 0.5 \text{ km}$



## Heat balance sheet on 11/11/11

Sl No	Details	Heat in KJ/min	%
		3587.9 KJ/min	
1	Heat supplied $Q_s$	99.62	100
2	Heat equivalent of BP	144	8.76
3	Heat equivalent of FP	125.01	4.81
4	Heat absorbed by cooling water	43.5	3.58
5	Heat carried away by Exhaust gas	3175.3	1.71
6	Unaccounted heat	3087.3	81.55

$$1) Q_s = m_f \times C_v \times 60$$

$$= 3.356 \times 44100 \times 60 = 3587.97 \text{ KJ/min}$$

$$2) \text{Heat equivalent to BP}$$

$$= BP \times 60 = 1.657 \times 60 = 99.62 \text{ KJ/min}$$

$$3) \text{Heat equivalent of FP}$$

$$= FP \times 60 = 2.4 \times 60 = 144$$

$$4) \text{Heat absorbed by cooling water}$$

$$m_w = \frac{1600 \times 60}{10} = 600$$

$$m_w (p_w (T_2 - T_1)) = 6000 (4.187) (31 - 26) = 125.01 \text{ KJ/min}$$

$$5) m_w = m_g \times (p_g \times (T_g - T_a) \times 60 = (3.091 \times 10^3) \times 1.063 \times (25 - 12)$$


$$= 43.58$$

$$6) \text{Unaccounted heat} = 1 - 2 - 3 - 4 - 5 = 3587.97 - 99.62 - 144 - 125.01 - 43.5$$

$$= 3087.3$$

Result:

Performance of 4-stroke diesel engine is found to be 40.84 at 8kg load.

	Marks Allotted
Record	20
Observation	5
Viva	5
Total	30
Signature of Faculty with date	

30  
30  
PPT

**K. S. INSTITUTE OF TECHNOLOGY, BENGALURU – 560109**  
**DEPARTMENT OF MECHANICAL ENGINEERING**  
**RUBRICS FOR EVALUATION OF EXPERIMENTS IN LAB**

**COURSE: Energy Conversion Lab**  
**COURSE CODE: 18MEL58**

SI No	Particulars	Max Marks	Reduced to
1	Lab OBSERVATION BOOK	10 marks	5 marks
2	Lab RECORD BOOK	20 marks	20 marks
3	Lab VIVA-VOCE	5 marks	5 marks
	Lab Test	100 marks	10 marks
<b>Total -CIE</b>			<b>40 marks</b>

**GUIDELINES FOR EVALUATION**

**Lab OBSERVATION BOOK (Max. 10 marks)**

	Proficient(4 marks)	Adequate(3 marks)	Substandard (1-2 marks)	Unacceptable (0 marks)
Conduction of experiments (Max. 4 marks)	Student demonstrates an accurate understanding of the experiment's aim and concepts.	Student arrives on time to lab, but may be unprepared.	Student tardiness or unpreparedness makes it impossible to fully participate.	Student was absent from lab or did not participate. There was no attempt to make prior arrangements to make up the lab.
Knowing the principle of working (Max. 4 marks)	The student can correctly answer questions and if appropriate, can explain concepts/principles to fellow classmates.	Answers to questions about concepts/principles but not fully grasped.	Student has difficulty in explaining key lab concepts/principles.	
Involvement in calculation and graphs to obtain the results (Max. 2 marks)	Student is eager to participate to calculate the readings and plots graphs independently (2 marks)	Student tardiness to do the calculations (1 mark)		

**Lab RECORDBOOK (Max. 20 marks)**

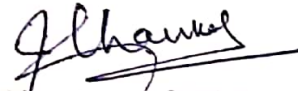
	<b>Proficient(4-5 marks)</b>	<b>Adequate (3 marks)</b>	<b>Substandard (1-2 marks)</b>	<b>Unacceptable(0 marks)</b>
Have Knowledge of contents (viz; sketches, tabular column with units etc.) (Max. 5 marks)	Student demonstrates an accurate understanding of the contents written.	Student has a basic knowledge of content, but may lack understanding of some concepts.	Student appears to have not fully grasped the lab content	Student submitted content is unacceptable.
Result and Graphs content (Max. 5 marks)	Results and Graphs are neat, creative and include complete titles and accurate units	Results and Graphs could have been done more neatly/ accurately	Results and Graphs possess multiple errors.	Results and Graphs not submitted
Analyzing and Concluding (Max. 5 marks)	Provides rich analysis of the data and Draws valid/insightful conclusions based on the data	Provides some analysis of the data and Demonstrates some ability to draw conclusions based on the data	Provides limited analysis of the data and Demonstrates limited ability to draw conclusions based on the data	Analysis and Conclusion is NOT done
Submitted in the very next lab(Max. 5 marks)	Submitted in the very next lab with full contents	Submitted in the very next lab with incomplete contents	Not Submitted in the very next lab due to genuine reasons	Not Submitted in the very next lab

**Lab VIVA-VOCE (Max. 5 marks)**

Students answering the following questions (each 1 mark)

1. Questions based on 'fundamentals of the experiment'
2. Questions based on 'concepts/ principles'
3. Question based on 'working procedure'
4. Questions based on the 'significance/importance'
5. Questions based on 'applications'

  
Signature of Course- Incharge

  
Signature of HOD

H. O. of the Department  
Dept. of Mechanical Engg.  
K.S. Institute of Technology  
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